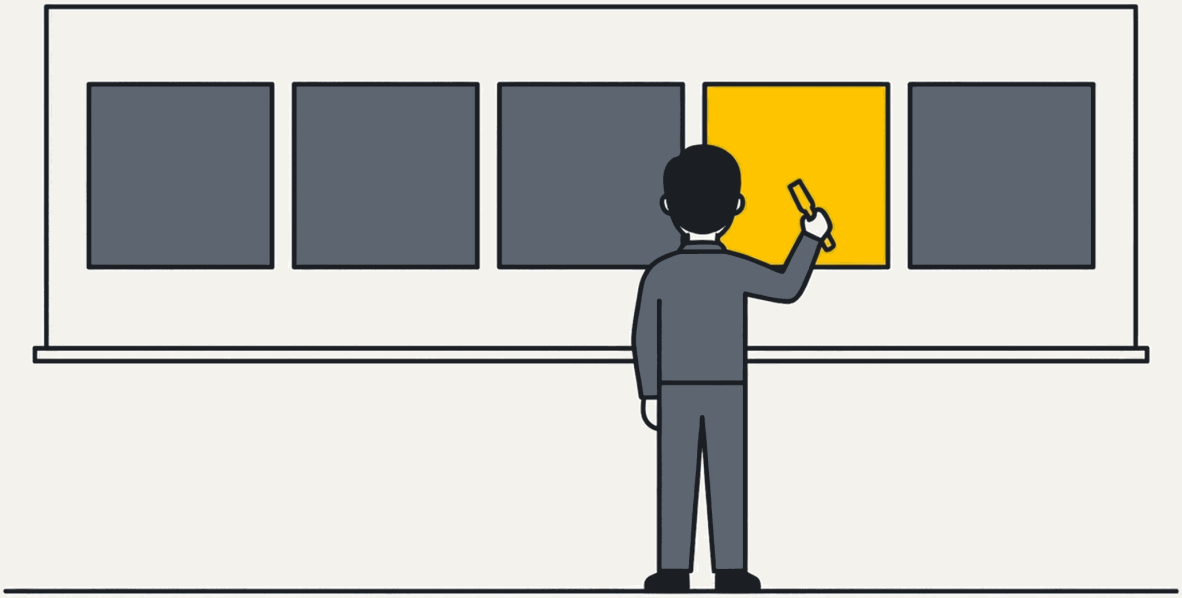
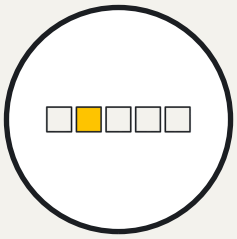
SPQDC

Five letters. Green or red. Every day.

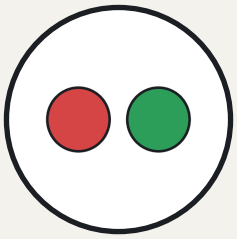


Safety, Quality, Delivery, Cost, People. Each letter goes green or red once a day against a standard everyone can see - and a red is not a verdict, it is a question: what happened, and who is fixing it?



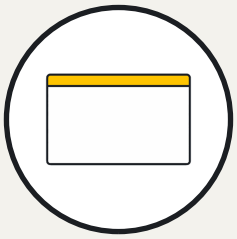
FIVE LETTERS

One board, whole shift sees it



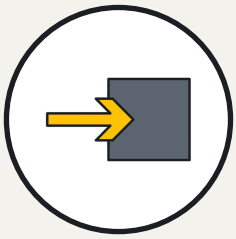
GREEN OR RED

Against a written standard



THE REASON

A red always carries its why



THE ACTION

A red raises its own follow-up

WRITE THE STANDARDS FIRST

A letter can only go green against a bar everyone agreed on.

MARK IT DAILY

Ten seconds at the same time every day. The habit is the tool.

RED IS INFORMATION

A board that is all green all year is not telling the truth.

FOLLOW THE MONTH

The grid shows the pattern - which letter, which day, how often.

A red with a reason and an owner is a good day, not a bad one.