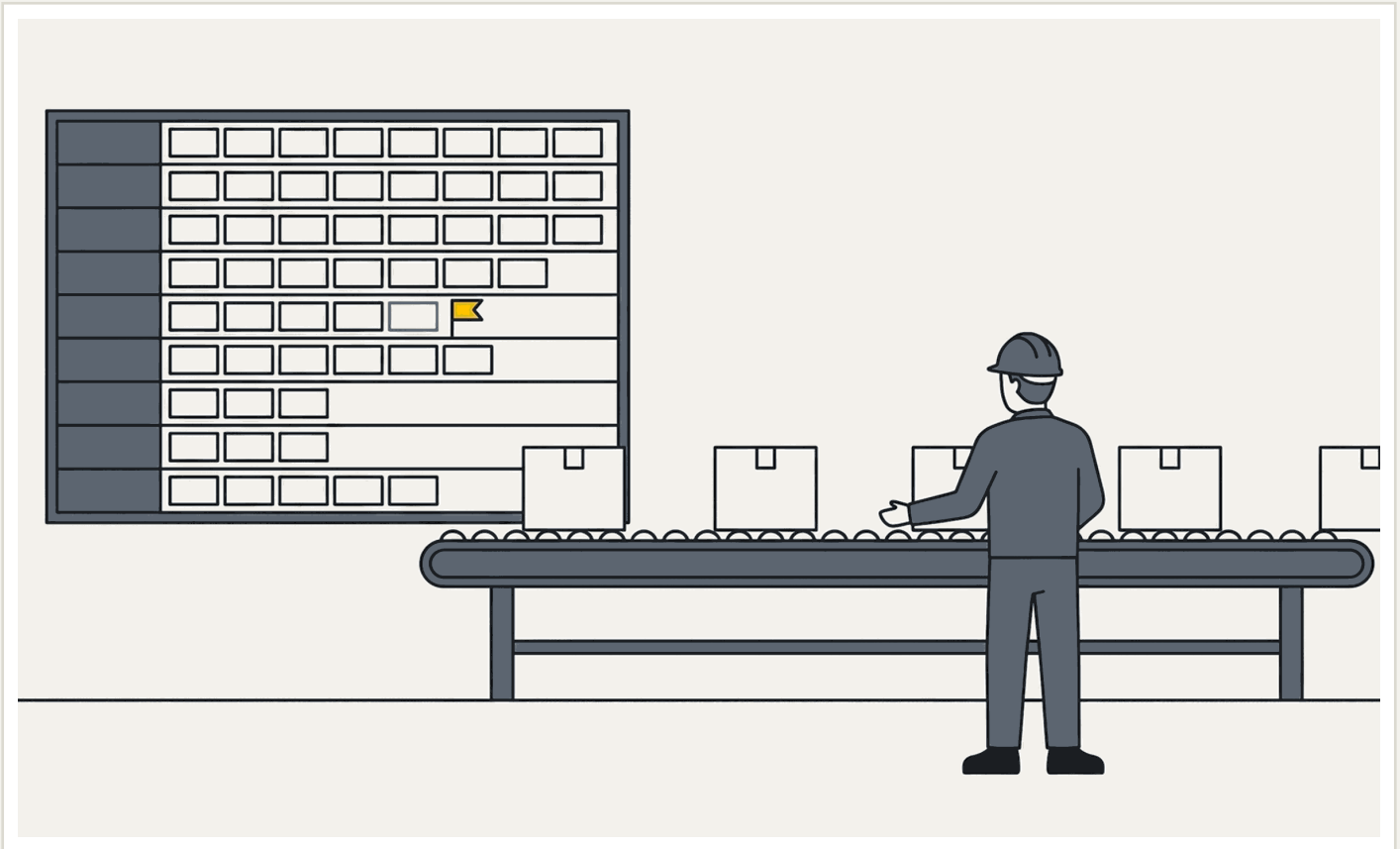


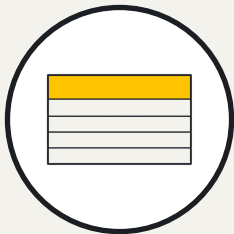
HOUR BY HOUR

Target, actual, why - every hour.

LEAN DAY TOOLKIT



The shift's target splits itself across the hours, lighter where the lunch is. Key in what each hour made. A miss with a reason is a problem you can fix; a miss without one is just a bad number.



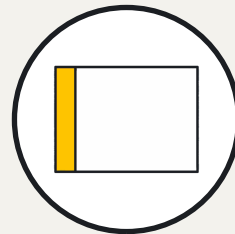
SET THE SHIFT

Start, hours, breaks, target



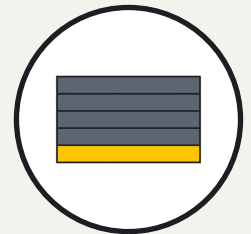
KEY EACH HOUR

What actually got made



WRITE THE WHY

Only when the hour missed



END OF SHIFT

One page, composed for you

THE TARGET SPREADS ITSELF

800 across eight hours with a half-hour lunch - the board does the arithmetic.

ENTER, DO NOT REMEMBER

Key the hour in the hour. A reason written at 10:00 is true; one written at 22:00 is a guess.

THE WHY IS THE POINT

Wrapper down. Short-handed. Waiting on replen. Now it can be fixed.

THE REPORT WRITES ITSELF

End of shift - hours, misses, downtime and actions on one page. Nothing retyped.

A miss with a reason is a problem you can go and fix.