THE EIGHT WASTES

DOWNTIME - learn to see what costs you.



Waste is everything the customer would not pay for. Eight kinds, one mnemonic. Once you can name them, you cannot stop seeing them - and what you can see, you can log and kill.

NAME IT

Eight letters, eight wastes

SEE IT

Walk the floor with the list

LOG IT

Type, place, severity - ten seconds

RANK IT

The Pareto shows the worst first

D-O-W-N

Defects. Overproduction. Waiting. Non-utilised talent.

T-I-M-E

Transportation. Inventory. Motion. Extra-processing.

LOG WHAT YOU SEE

Log honestly. A high-severity log moves the ranking more than a low one - the Pareto weighs how bad, not just how often.

KILL THE BIGGEST

The Pareto ranks what keeps coming back. Start at the top.

The worst waste is the one nobody has named yet.