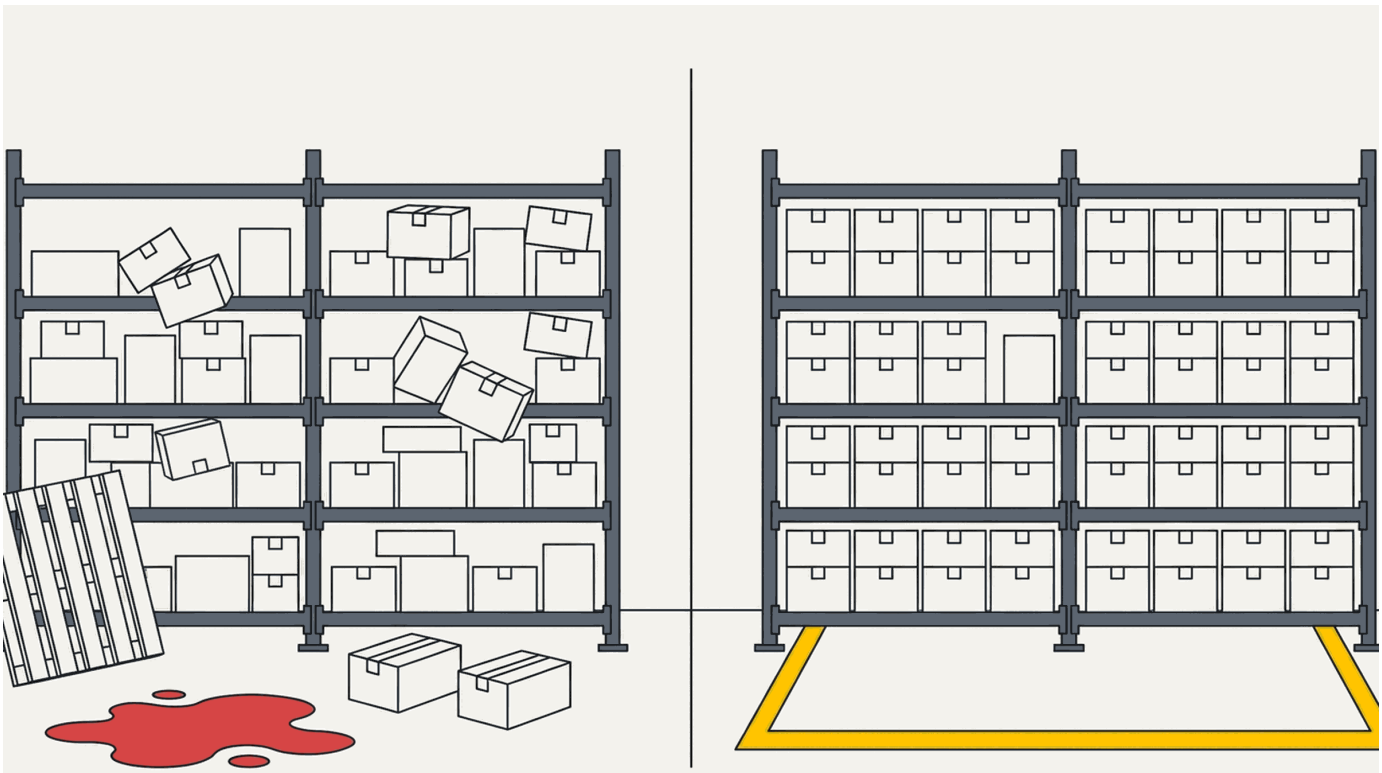
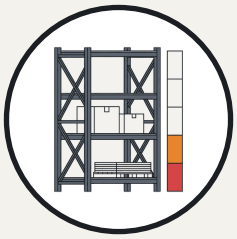
5S AUDIT

Twenty questions. Twenty minutes. Every week.

LEAN DAY TOOLKIT



Walk the area and score what you actually see, nought to four. Anything scored badly becomes a tracked action by itself — the audit is not the point, the fixing is.



WALK & SCORE

Stand in the area, not at a desk



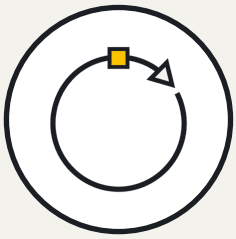
PHOTOGRAPH IT

The picture is the evidence



THE RADAR

Five S, one shape, one glance



SUSTAIN

A bad score raises its own action

SCORE 0	SCORE 1	SCORE 2	SCORE 3	SCORE 4
Fail. Not done, not safe, or nowhere to be found.	Poor. Attempted once, then abandoned.	Patchy. Works when someone pushes it.	Good. Standard met and mostly held.	World class. Held without anyone pushing.